

**DART**

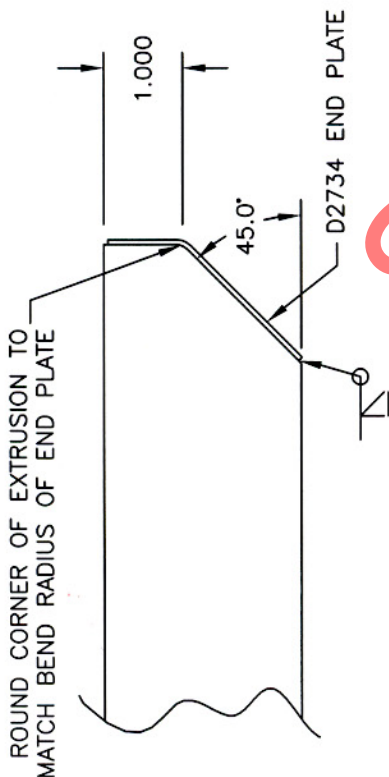
DESIGN CP	DRAWN BY PH	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D2946	REV. B SHEET 1 OF 1
DATE 05.11.14	TITLE STEP ASSEMBLY		SCALE 1:6
A	99.12.13	NEW ISSUE	
B	05.11.14	UPDATE FINISHING NOTE	

**D2946 STEP ASSEMBLY PARTS LIST**

Part No.	Description	QTY
D2946	Step Assembly	X
D2622-63	STEP EXTRUSION*	1
D2734	END PLATE	2
D2944	STEP MOUNTING PLATE	2

\*cut per drawing

NOTE: ALL WELDS SHALL BE 100% VISUALLY INSPECTED BY A QUALIFIED INSPECTOR PER DART QSI 004



TYPICAL STEP END DETAIL  
NOT TO SCALE

APPLY BLACK ANTI-SKID  
ON TOP SURFACE TO  
BOTTOM OF TOP RADIUS



D2944 STEP  
MOUNTING PLATE  
(2 PLACES)

D2946-1  
MAKE FROM D2622-63 EXTRUSION

D2946-041 STEP ASSEMBLY

**D2946 STEP ASSEMBLY**

- 1) MAKE FROM D2622 STEP EXTRUSION
- 2) WELD PER DART QSI 004
- 3) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1  
POWDER COAT ENTIRE ASSEMBLY WHITE (4.3.5.1) PER DART QSI 005 4.3  
BLACK ANTI-SKID PAINT PER DART QSI 005 4.4
- 4) ALL DIMENSIONS ARE IN INCHES
- 5) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

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